

IRPC'S DUAL CHALLENGES

SET Awards
Sustainability Excellence

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President and Chief Executive Officer

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Content

Framing the Challenges and Strategic Framework

Subsidiary Management Decarbonization Pathways Creating Social Value though Corporate Innovation

Impact from Negative **Economic Outlook**

Sluggish consumption reduces profitability, while hike in interest rate increases cost of fund

Disruption from Climate Change

Declining demand for fossil fuel, coupled with environmental regulations that mandate carbon reduction and green products



Survive

Implement performance uplift and cost saving projects for Core Business

Strive

Harvest quick-win investments and pivot into mineral processing

Thrive

Execute more aggressive investment for growth along market recovery







Prolong: Core Uplift

Operational Excellence

Improve cost competitiveness to maximize profits and prolong cash generation period

Cost Savings Reduce cost via energy, utility and OPEX spending

Feed Flexibility & Optimization Increase flexibility of feed intake, and seek alternative sources

Digital Twin

Digital replicas of physical assets to enhance optimization and reliability

Ultra-clean Fuel for Euro V Product on spec – Dec 2023 COD – Mar 2024



Commercial Excellence

Shift portfolio to high-value products by increasing specialty to **52% in 2026** and **60% in 2030**

Ultra-high molecular weight PE and **Acetylene Carbon Black** for battery components

Develop **PP for medical and hygiene** products

Explore **compounding** to upgrade value in electrical appliances

Penetrate pipe market with **PP random copolymer** and trenchlessinstallation pipe with **PE100RC**



Ignite: Material & Energy Solutions



Sustainability in Actions: 3C

Climate Change

Target:

- GHG emissions -20% by 2030
- Carbon Neutrality by 2050 •
- Net Zero by 2060 ٠

Actions (ERA):

Eco-Operation & Technology

- Energy efficiency
- Blue / Green Hydrogen
- Renewable energy

Reshape Portfolio ٠

Low-carbon products

Absorption & Offset

- Forestation
- CCUS (Carbon Capture, • Utilization, and Storage)

Circular Economy

- Recycle Plastic
- Waste to Energy



Creating Shared Value

Uplift sustainable value to stakeholder









People



People Readiness

- Talent pool (management, expert, young leader)
- Succession management for business continuity

New Business Acceleration

Special team to scale up innovation business

Organization Reform

- New Performance Management System (PMS)
- Workforce optimization to enhance competitiveness

Core Value for Future Growth

• Cultural change with G3 behavior (Good, Great, Growth)

Digital



Fully Automated Process

 Improve productivity and substitute retiring employees

Data Driven Organization

and optimization

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Al Adoption in manufacturing

Digital Twin to boost reliability

Cyber Security

 Zero Trust Framework for utmost security

Opportunity for New Business

Utilize in-house expertise to create digital solution business through partnerships

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Framing the Challenges and Strategic Framework

Subsidiary Management

Decarbonization Pathways

Creating Social Value though Corporate Innovation

Subsidiary & Investment Management Aspiration



Aspiration

To be IRPC's Arm length for mutually uplift and synergy value through Material and Energy Solutions



Strategy

Ensure consistent and reliable of existing benefit to IRPC Seek synergized and mutual IRPC-Subsidiary's benefit

Establish balanced Governance and Compliance process

IRPC Group Way of Conduct





Governance Principle





1. อำนาจในการควบคุมผ่านสัดส่วนการถือหุ้นโดยตรง (Control)

2. ผู้บริหารที่ดำรงตำแหน่ง MD/CEO จากบริษัทผู้กือหุ้น (Oversight)

3. ข้อตกลงในสัญญา

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Decarbonization Pathways

Creating Social Value though Corporate Innovation



NET Zero by 2060



Support **low carbon society** and sustainable roadmap to net zero







Waste utilization & turning into value

+20% of True Value in 2030



Create Living + for all stakeholders through **waste minimization and Eco solution** business and services



Honors and awards from **positively impact** the health and wellbeing of people through our products and business



IRPC Route to Net Zero

้ความมุ่งมั่นและตั้งใจของไออาร์พีซี เพื่อมุ่งสู่องค์กรก๊าซเรือนกระจกเป็นศูนย์ ภายในปี 2060

02023 II Sustain





IRPC has initiated and is continuing to explore a range of sustainability solutions, from renewable energy to carbon capture and storage



Renewable energy & circularity

Solar energy

Installation of a 12.5 MW and 8.5 MWp (Coming in Q4'23) Floating Solar Farm to enhance power stability in **IRPC** Industrial Zone

Plastic waste platform

Collection, recycling and upcycling of plastic waste

System & processes

G0 Green

Environmental management accounting system

2 1 2 1

 Developed system to integrate expenses, income and investment used to enhance environmental management efficiency

Internal carbon pricing

Adopted ICP in evaluation and decision-making on green projects and investments



Low carbon products

Green products

- Development of eco-friendly products, such as green ABS
- Production of Euro 5-compliant diesel to begin commercial operation in January 2024
- Improve the production process to result in products with low Carbon (CFP reduced).

Energy efficiency & CCS



Energy efficiency

Rolled out several energy efficiency projects such as reduction in energy use in refrigeration unit, operation of one slurry pump etc.

Carbon Capture and Storage

 Signed MOU on feasibility study on the application of CCS technology



Source : Team analysis

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STATES TO THE TO THE TOTAL TOTAL TO THE TOTAL TOTAL TO THE TOTAL TOTAL TOTAL TO THE TOTAL	GO Green 2023	2024	2050 2060	
Climate change strategy	 17 Energy efficiency projects implemented, reduce 44,000 MTCo2eq Solar floating developing CFP list by SKUs and roadmap Forestation 	 Energy efficiency projects implemented, reduce [TBC] MTCo2eq Solar Roof 50 MW Solar 100 MW and Wind 50 MW Forestation 	 The project in the pipeline aims to implement a plan to reduce CO2 emissions to Carbon neutral and Net Zero 	
Circular economy strategy	 TPV, TPS and green ABS study Sorting polymer waste by product Autofit project Boonrod project (potential 10 MB) 	 CE trading business (study and find out more potential customer) / Plastic recycle partnership Collab campaign with educational institutions, Rayong community Under waste management 4,000 MT 	• Battery • W2E	
Creating shared value strategy	 DJSI SET Award Human rights Social activity 	DJSI SET Award Human rights Social activity	• TBC	

IRPC has set the main levers for Net Zero Transition in 2060 as follows :



	Major levers	GHG reduction potential ¹	Potential solutions
	Energy efficiency	~10%	 Advanced analytics (AA) to further optimize set points and APC Extensive capability development and change management program to reach EII top quartile and zero routine flaring target
Eco-Operation & Technology (Net Zero Lab)	Blue / Green H2	~20%	 Liaise with government to support low carbon initiatives Partnership with GPSC / EGAT for RES
	Renewables	~20%	 Switching operations to renewable energy and alternative fuels: divest coal to NG, solar power, biofuels Seek out opportunity in solar / wind business Partnership with GPSC / EGAT,
Reshape portfolios	New stream product & Circular economy	~10%	 Portfolio adjustment : Increase new-stream 70% by 2030 including Hygiene & Life Science, Advanced Material, Sustainable Business Circular economy target
Absorption	Forestation	~10%	 The creation of stakeholder engagement and social impact through community forest development
and offset	CCUS Reduction potential against the baseli 	~ 30%	 Partner with PTTEP to secure CCS capacity and gain economies of scale in capture technology acquisition

Initiatives pipeline 2023-2030

Total on hand initiatives for GHG reduction target to 20% reduction in 2030



Key messages

- The target for GHG reduction in 2023-2026 is planned to be 7% from the baseline.
- The amount of GHG reduction will significantly decrease in 2027

because the main efficiency improvement projects will be undertaken during the turn-around period. The primary factors for this decrease come from improving energy efficiency and renewable energy.

- In 2027 IRPC need to reduce more than 1.1 MTCO2e (-13% from baseline)
- Next step : Continue and tracking project progress in pipeline and follow up long term strategy in 2030

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Framing the Challenges and Strategic Framework Subsidiary Management Decarbonization Pathways

Creating Social Value though Corporate Innovation

Creating Shared Value through Corporate Innovation



Nano ZnO Micronutrient Product & Smart Farming Project



REINFOXX

Nano ZnO micronutrient To be 1st choice for fertilizer by Technology and Innovation



Change management through project execution with full passionate teamwork...

- The project was initiated in 2022 under the name Integrated Agro-Tourism and Learning Center Project, Yai Da Garden "Jae Boonchuen" (IRPC SMART FARMING), covering an area of 30 rai.
- An agro-tourism destination, comprising mixed fruit orchard based on the sufficiency economy philosophy of the late King Rama IX



IRPC Smart Farming : Economic Perspective

Appoint online official channel

OEM micronutrient

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Why it is interesting



Thailand is agricultural country

Fully maximize assets



Product differentiation with innovation technology

Product advantages

Nano technology

- Only one registered fertilizer as NANO ZINC in Thailand
- Harmless to user
- Both effect of micronutrient & prevent plant diseases

Amino chelated

- 3 benefits in 1
 - Accelerate growth
 - Absolute absorbed
 - Insects/disease protection

Target plant



To be 1st choice of micronutrient by Technology and Innovation REINFOXX Ø 33.5MB Revenue 2021 2027 2023 : 2022 : 5 Nov 2021 : Marketing Expand product portfolio First Commercial Customer field test Seek OEM customers Optimize Cost structure Propose OR as sale channel • **Total Volume Total Revenue** 6,360,148 THB 16,769 Liters Market strategy **Expand sale channels** Amplify new stream Expand sale channels by power zone **Develop & Create New Revenue Streams** distributors OEM Anti-bac Boost volume by affiliate trader Others

Source : IRPC Innovation Center

IRPC Smart Farming : Social Perspective





- Retail space for products of the local community
- Create employment and income for members of the community, such as jobs for local people
- Area for study, testing and demonstration of Nano Zinc Oxide by combining with sufficiency economy
- ✓ Harmless to user product
- Improve quality of life for agriculturist and promote agriculture tourism
- Generate incomes for agriculturists total 1,300,000 THB/year
- ✓ Cost saving for agriculturists total 565,500 THB/year
 - ✓ Reduce cost of chemical / fertilizers
 - ✓ Reduce cost of medical treatment

IRPC Smart Farming : Environmental Perspective ()



- The product can prevent plant diseases
- \checkmark No soil contamination
- Low carbon and environmentally friendly initiative (solar floating and Nano ZnO product)
 - \checkmark 5 MW Solar floating
 - ✓ Water bank
 - ✓ Smart water management by Agcura
 - ✓ Food waste management
 - ✓ Creating value from dry fruit peel

TO SHAPE MATERIAL AND ENERGY SOLUTIONS IN HARMONY WITH LIFE

สร้างสรรค์นวัตกรรมการใช้วัสดุและพลังงาน เพื่อชีวิตที่ล

Thank you

TO SHAPE MATERIAL AND ENERGY SOLUTIONS IN HARMONY WITH LIFE

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Appendix

IRPC Businesses

Integrated Petrochemical Complex & Product Diversification	 Refinery Capacity : 215 KBD (crude distillation unit) Petrochemical Capacity : 3,137 KTA (Olefins, Aromatics, Styrenics, Polyolefins, Polystyrenics) 	
Remarkable Position in ASEAN Polymer Market	 PP's leading producer in South-East Asia: 775 KTA HDPE pipe grade 140 KTA ABS 179 KTA: The Largest producer in Thailand 	
The largest lube base oil capacity in Thailand	 Lube base oil : 320 KTA Asphalt : 600 KTA 	
Sustained earnings from facility and utility businesses	 Provides electricity, steam, infrastructure, public utilities Stable income from Port and Tank business 	
Specialty Petrochemical to capture higher margin	 22% of specialty products in 2022 PPC to add more specialty Petrochemical Products 	



Petroleum and Petrochemical Value Chain Optimized Configuration & Product Diversification

2021 Crude/Condensate Portfolio Feed (Crude Oil / Condensate) 67% 15% 49 14% Transportation Fuel ■Middle east □ Far east □ Domestic □ Others Diesel/Jet Gasoline Fuel Oil Propylene UHV Propylene 320 KTA HS ATB COLUMN TWO IS NOT PP 215 KBD =][Ethylene 73 KTA 775 KTA PRP Propylene 100 KTA Ethylene 4 Naphtha Olefins Plant Propylene 180 KTA HDPE ADU1 Ethylene 360 KTA 140 KTA 65 KBD Ethylene Rich Gas Acetylene 6 KTA Butadiene 56 KTA UHMW-PE (Do 16 KTA LS ATB. this letters -ADU2 Acetylene DCC Acetylene Black 150 KBD **4 KTA** Butadiene Propylene 132 KTA Pyrolysis Gasoline Raffinate CD1 57 KTA Reformate Benzene Benzene BTX 114 KTA Toluene 132 KTA Acrylonitrile CCM Mixed Xylene 121 KTA 31 KTA Ethylene Toluene HS ATB Mixed Xylene EBSM ABS/SAN 179 KTA Vacuum Gas Oil (VGO) Styrene Monomer 260 KTA Styrene Monomer Lube Base PS 125 KTA Lube Base Oil 320 KTA Asphalt 600 KTA EPS 48 KTA

---- For sale

irpc

Sustainability Driver Goal Target



Living +



Commit to reduce emissions



Circular Economy **Build ECO-Solutions**



Low Carbon +

1. Maintain Zero waste to landfill 2. Waste utilization > 95% in 2040 3. Waste to value

Recognition +

Creating Shared Value

Uplift sustainable values to stakeholder



Increase 20% of True Value in 2030

Our Aspiration



Commit to reduce emissions by

20% by 2030*

Carbon Neutrality 2050 Net Zero by 2060

* Base year 2018